CITY & GUILDS NPTC LEVEL 2 AWARD IN FOREST MACHINE OPERATIONS – STATIC LOADER WITH PROCESSING TIMBER (QCF) 600/9829/6



QUALIFICATION GUIDANCE

Independently Assessed

Essential Qualification Information

Not to be used by the Candidate during Assessment

You will require some of this information to accurately complete the Record of Assessment (ROA)

Qualification Group No	0 0 2 0	Forestry and Arboriculture Level 2
Qualification Programme No	0 0 2 0 - 5 2	Award in Forest Machine Operations – Static Loader with Processing Timber
Unit	2 1 9	Prepare and Operate Machinery to Process Timber
	2 1 8	Prepare and Operate a Loader
Endorsement(s)	0 0 1	Chipper
	0 0 2	Tub Grinder
	0 0 3	Brash Balers
	0 0 4	Splitters
	0 0 5	Stump Grinder
Learning Time	2 1 9	LT 35 (4 Credits)
(LT)	2 1 8	LT 35 (4 Credits) (* see note on page 2)
Recommended Assessment		2 – 3 hours per Candidate

Duration

City and Guilds Level 2 Award in Forest Machine Operations – Static Loader with Processing Timber (QCF)

Qualification Guidance

Introduction

The scheme will be administered by City & Guilds

City & Guilds will:

Publish - Scheme regulations - Qualification guidance - Training materials - Trainers support materials Approve centres to co-ordinate and administer the scheme Set standards for the training of Verifiers and Assessors Recruit, train and deploy Verifiers Issue certificates to successful Candidates

The Qualification

The qualification will be awarded to Candidates who achieve the required level of competence in the units to which their certificate relates.

What is the Qualifications and Credit Framework?

OFQUAL have introduced the Qualifications and Credit Framework (QCF) to increase flexibility for learners and employers. Qualifications may be built up from individual units according to rules of combination. The units are derived from the National Occupational Standards, which are compiled by Lantra SSC, the Sector Skills Council for the Land-based industries.

Instruction

Attendance at a course of instruction is not a pre-requisite for an application for an assessment but potential Candidates are strongly advised to ensure that they are up to the standards that will be expected of them when they are assessed.

* Learning Time (LT)

Learning Time (LT) is a better indicator of the time requirement needed for a candidate to achieve competence in this qualification. It has replaced Guided Learning Hours (GLH) which are defined as "*tutor or teacher led hours*". LT is defined as "a notional measure of the learning time a typical learner might be expected to take to complete and achieve all learning outcomes". It takes into account prior learning and encompasses: formal learning (including classes, tutorials, on line tuition), coaching and mentoring, practical work, relevant IT activity, information retrieval, expected private study and revision, work-based activity which leads to assessment, practice to achieve competence, formative assessment, programme planning and feedback.

Access to Assessment

Assessment centres will be responsible for arranging assessment on behalf of the Candidate.

Prepare and operate machinery to process timber

The minimum age limit for Candidates taking Certificates of Competence is 16 years. There is no upper age limit.

The assessment consists of two compulsory units:

Unit 219

Outcome

- 1. Be able to work safely (PT1)
- 2. Be able to select, prepare and manoeuvre machinery (PT2)
- 3. Be able to process timber (PT3)
- 4. Know how to prepare and manoeuvre machinery (PT4)
- 5. Know how to process timber (PT5)
- 6. Know relevant health and safety legislation and industry good practice (PT6)

Candidates must successfully achieve all assessment activities in the above unit.

Endorsement: The assessment may be taken on a machine with any type of:

002 Tub Grinder

- 003 Brash Balers
- 004 Splitters
- 005 Stump Grinder

The certificate will be endorsed accordingly. Candidates are encouraged to take their assessment with different machines to broaden their certification.

Only two endorsements can be taken in any one registration.

Unit 218

Prepare and Operate a Loader

- Outcome 1. Be able to work safely (L1)
- 2. Be able to operate a loader (L2)
- 3. Know how to operate a loader (L3)
- 4. Know relevant health and safety legislation and environmental good practice (L4)
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Quality Assurance

Verification is a process of monitoring assessment; it is an essential check to confirm that the assessment procedures are being carried out in the way City & Guilds has laid down. The overall aim of verification is to establish a system of quality assurance that is acceptable in terms of both credibility and cost effectiveness.

Approved Assessors will be subject to a regular visit by the verifier at a time when assessments are being undertaken.

A selection of assessment reports completed by the Assessor will be evaluated by a City & Guilds approved verifier.

Compliance with the verification requirements is a pre-requisite for Assessors remaining on the list of approved Assessors.

After assessment has been completed the Qualification Guidance is to be forwarded to the centre and retained by the centre until after the annual centre visit has taken place by a Quality Systems Consultant (QSC).

As part of the quality assurance process, a minimum of **two** observations are required to be undertaken for each qualification that is assessed by a Trainer/Assessor. These will be carried out by an internal Verifier appointed by the Centre. One observation will be conducted in the presence of the Quality Systems Consultant. In respect of risk management, there is an expectation that additional observations up to a maximum of **four** will be carried out for the inexperienced or newly qualified Trainer/Assessor or Assessors.

Performance Evaluation

The result of each assessment activity is evaluated against the following criteria:

- M = Met Meets or exceeds the assessment criteria by displaying a level of practical performance and/or underpinning knowledge. If the Criterion has been MET, a tick ☑ is to be put in the box provided in the bottom right-hand column of each section.
- NM = Not Met Does not satisfy the requirements of the assessment criteria, being unable to perform the practical task satisfactorily or safely or being deficient in underpinning knowledge. If the Criterion is NOT MET, a cross ⊠ is to be put in the box provided in the bottom right-hand column of each section.

Appeals and Equal opportunities

Centres must have their own auditable, appeals procedures. If a Candidate is not satisfied with the examination conditions or a Candidate feels the opportunity for examination is being denied, the Centre Manager should, in the first instance, address the problem. If, however the problem cannot be resolved, City & Guilds will arbitrate and an external verifier may be approached to offer independent advice. All appeals must be clearly documented by the Centre Manager and made available to the external verifier or City & Guilds if advice is required.

Should occasions arise when centres are not satisfied with any aspect of the external verification process, they should contact Verification Services at City & Guilds.

Access to the qualification is open to all, irrespective of gender, race, creed, age or special needs. The Centre Manager should ensure that no learner is subjected to unfair discrimination on any grounds in relation to access to assessment and to the fairness of the assessment. QCA requires City & Guilds to monitor centres to check whether equal opportunities policies are being adhered to.

Validation of Equipment

A Manufacturer's instruction book or operator's manual should be available for the Candidate to use during the assessment if required.

Vehicles must comply with department of Transport and road Traffic acts where relevant.

Any appropriate item of machinery complying with current legal requirements is acceptable for the assessment, provided it is suitably equipped for **all** assessment activities to be carried out.

Additional Information

May be sought from the relevant manufacturer's operator manuals or any other appropriate training or safety publication.

Questions should be related to the background or employment aspirations of the candidate and, where possible, product labels used should be representative of products typically used in that sector or industry.

Candidates who undertake this assessment and have met the requirements are reminded of their legal obligation to receive/undertake appropriate additional training in the use of any equipment that differs from that used during the assessment, but which they are nevertheless qualified to use.

Assessment Guidance for the Trainer/Assessor

This qualification can only be assessed by an Assessor who is suitably qualified and meets the requirements of the awarding body. The Assessor must be independent **and cannot have been involved with the training of the Candidate**. Please see City & Guilds Centre Manual for guidance.

The Candidate is to be notified of the place and time of assessment and when formal assessment commences and ceases.

Assessors are reminded that assessment is a formal process and that assessment must be carried out using this Qualification Guidance. All relevant assessment criteria must be assessed against the criterion as specified in the Qualification Guidance. Assessment will be carried out by direct observation and by oral questioning of the Candidate. Where a specific number of responses are required theses may include other suitable answers not specified if they are deemed to be correct by the Assessor. The performance of the Candidate is to be recorded on the Qualification Guidance as directed by completing the tick boxes. Space has been provided on the Qualification Guidance for the person assessing to record relevant information which can be utilised to provide feedback to the Candidate. After assessment has been completed the Qualification Guidance document is to be retained by the assessor and provided if required by a Quality Systems consultant (QSC).

Assessment Guidance for Candidate

A list of registered assessment centres is available from City & Guilds Land Based Services. (www.nptc.org.uk)

Assessment is a process by which it is confirmed that the candidate is competent in the unit(s) within the award to which the assessment relates. It is the process of collecting evidence about his/her capabilities and judging whether that evidence is sufficient to attribute competence.

The Candidate must be registered through the City & Guilds approved assessment centre for this qualification prior to the assessment.

The results of the assessment will be recorded on the Record of Assessment form (ROA).

The qualification guidance contains criteria relating to:

- Observation of practical performance
 - Assessment of underpinning knowledge

Safe Practice:

- 1. Assessors must hold a current 'First Aid at Work' Certificate.
- 2. It is strongly recommended that Candidates hold at least a recent, recognised 'Emergency First Aid' Training Certificate.
- 3. All forest machines used in the assessments must comply with relevant Arboriculture and Forestry Advisory Group (AFAG) Safety Guides
- 4. Candidates should be familiar with the machine that they are going to operate.
- 5. Appropriate Personal Protective Equipment (PPE) must be worn at all times.
- 6. A First Aid kit meeting current regulations, of the appropriate size for the number of persons on site, must be available.
- 7. The Assessor must ensure a Risk Assessment is carried out, and sufficient control measures implemented.
- 8. Any necessary permissions must have been granted, and notifications made as appropriate: (e.g. Forestry Commission, Forest Enterprise, Private owners etc).
- All equipment being used for this assessment must comply with relevant requirements of the Provision and Use of Work Equipment Regulations (PUWER) 1998 and Lifting Operations and Lifting Equipment Regulations (LOLER) 1998.
- 10. Information may be sought from the relevant operator manuals or any other appropriate training or safety publication.
- 11. Provision must be made to avoid the risk of environmental pollution and adequate control measures must be implemented. (a suitable response kit to be available on the machine)
- 12. It is the responsibility of the Assessor and the Candidate to ensure that any additional requirements and provisions are met as relevant to this qualification.
- 13. Whenever the Candidate leaves the base machine, the parking brake must be applied.
- 14. When the Base Machine is parked and left unattended, or any attachments/detachments of equipment, must carry out the safe stop procedure.
- 15. The Base Machine must be operated in such a way that the Candidate, Assessor, other persons or equipment are not endangered.
- 16. All ancillary equipment, when detached must be left in a safe and stable condition.
- 17. Candidates must comply with current regulations when working at heights regulations 2005 amended
- 18. The assessment is carried out in accordance with the safety guidelines laid down in Arboriculture and Forestry Advisory Group (AFAG) Safety Guides, Health and Safety publications and current machinery directives.
- 19. A breach of Health and Safety that puts any person at risk during the assessment process will result in the assessment being terminated and the Candidate not meeting the required standard
- 20. Initial tonnage is done on unladen weight

Validation of Equipment:

Any Base Machine complying with industry guidance and European directives is acceptable for the test, provided it is suitably equipped for **all** assessment activities to be carried out. Where a ROPs structure is fitted, an operator seat restraint is in place and functional.

Any machine that can lift or suspend the load above the operator, who isn't protected by adequate/suitable FOPS and OPS, will be required to produce a current LOLER certificate to the Assessor

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City & Guilds is a registered charity established to promote education and training

Candidate	Α	Name:		Dat	e:	Start Time:	D	urat	ion:		
Candidate	₿B	Name:		Dat	e:	Start Time:	D	urat	ion:		
Candidate	e C	Name:		Dat	e:	Start Time:	D	urat	ion:		
Candidate	e D	Name:		Dat	e:	Start Time:	D	urat	ion:		
CRITERIA NUMBER		ASSESSMENT CRITERIA	ASSESSOR GUIDANCE			ASSESSMENT ACTIVITIES	_	C A	AND B	IDAT C	E D
4.2 L4	plar	line the emergency nning relevant to the king area	The Candidate to state five factors in emergence planning	cy	 could include: location n grid refere designate site location nearest ar street nam type of ac suitable h phone num location a 	anning procedures for a site ame ence ed meeting place on name ccess point ne/district ccess elicopter landing area mber of nearest doctor nd phone number of neares					
	Ide	entify the hazards			works mayour own	and emergency hospital nager contact details contact number <u>Met ✓ Not N</u> ds (anything with the potenti					
1.1 PT & L1	an wit	d risks associated the working area d the proposed work	The Candidate to state four hazards and four risks with the working area/work to be done		cause harm) a relevant to: The work area Hazards • power lir • terrain • access r • chain sh • risk zone • struck by	and risks (who might be harr a/work to be done nes outes ot	ned),				
			The Candidate to state four hazards and risks the machine	for							
			the machine		 struck by access a moving p hot surfa working a high pres 						

		ASSESSOR	ASSESSMENT			IDAT	
NUMBER	CRITERIA	GUIDANCE	ACTIVITIES	A	В	С	D
1.1 cont			Risks public operator environment other 				
	Llas appropriato toolo		Met V Not Met X				
1.2 PT & L 1	Use appropriate tools, equipment and personal protective equipment (PPE)	Assessor to observe appropriate tools, equipment and PPE are used in accordance to industry good practice	 All tools, equipment and Personal Protective Equipment are used in line with industry good practice e.g. AFAG/HSE. During all on site operations PPE in accordance with industry good practice 				
		All applicable to the task	must be worn.				
		at hand	Personal Protective Equipment identified could include:				
			 safety helmet (if required) hearing protection (where needed) 				
			 suitable protective gloves 				
			protective boots				
			non snag outer clothing				
			 high visibility clothing where risk assessment identifies it 				
			hand cleaning materials				
			first aid kit other				
			Met ✓ Not Met X				
6.1/4.1 PT6	Outline the key health and safety legislation and industry good practice	The Candidate to state two relevant points of each of the following:	Outline key points from the legislation listed below:				
L4		Health and Safety at Work Act (HSWA) (1974)	Health and Safety at Work Act (HSWA) (1974)				
			 general duties for employers and employees 				
			 maintain safe places of work 				
			• other				
		Provision and Use of Work Equipment Regulations 1998	Provision and Use of Work Equipment Regulations 1998 (PUWER 98) –				
		(PUWER 98)	record keepingoperators adequately trained				
			 equipment fit for purpose 				
			• other				
		Lifting Operations and Lifting Equipment Regulations (1998)	Lifting Operations and Lifting Equipment Regulations (1998) (LOLER)				
		(LOLER)	 main requirements of the LOLER required by the machine risk zones 				
			safe working load				
			inspection by a competent person				
			operating controls labelledother				

CRITERIA NUMBER	ASSESSMENT CRITERIA	ASSESSOR GUIDANCE	ASSESSMENT ACTIVITIES	C	AND B	-	
		Reporting of Injuries,	Reporting of Injuries, Diseases and Dangerous	A	D		
6.1/4.1		Diseases and Dangerous	Occurrences Regulations 1995 (RIDDOR)				
cont		Occurrences Regulations 1995 (RIDDOR)	 reporting of accidents 				
		1995 (NIDDOK)	 reporting of dangerous occurrences 				
			other				
		Working at Heights	Working at Heights				
			adequate precautions taken for safe				
			working proceduresany height constitutes working at heights				
			other				
		Control of Substances Hazardous to Health (COSHH) Regulations	Control of Substances Hazardous to Health (COSHH) Regulations (2002)				
		(2002)	correct PPE to be identified				
			correct storage and application				
			disposalother				
			• Other				
		State two sources of industry good practice	Industry Good Practice				
		information	Arboriculture Forestry Advisory Group	_			
			(AFAG) informationHealth and safety in forestry				
			 Forest and water guidelines Operators manual 				
		State two factors of lone working	Lone working				
			effective communication system				
			fail to safe system				
			reporting in times				
		State two procedures to be followed when machine	Line contact possible procedures:				
		contacts power line	where possible, drive away to safe area				
			• if safe, stay in machine and contact power				
			company/supervisorjump from machine, bunny hop as far as				
			possible				
		State four factors regarding working near	Power lines				
		power lines	designated crossing point (goal posts)				
			liaison with power companies				
			site maps				
			AFAG				
				· · · · ·			
			electricity at work				
			electricity at work other				
			-				
	Describe the types of	The Candidate to state	other				
6.3/4.3	records that may be	two types of record	other Met ✓ Not Met X Records:				
	records that may be required for		other Met ✓ Not Met X Records: logbook				
PT6	records that may be required for management and legislative	two types of record	other Met ✓ Not Met X Records: logbook				
	records that may be required for management and	two types of record	other Met ✓ Not Met X Records: logbook service logbook				
PT6	records that may be required for management and legislative	two types of record	other Met ✓ Not Met X Records: logbook service logbook time sheet				
PT6	records that may be required for management and legislative	two types of record	other Met ✓ Not Met X Records: logbook service logbook time sheet maintenance schedule				

CRITERIA NUMBER	ASSESSMENT CRITERIA	ASSESSOR GUIDANCE	ASSESSMENT ACTIVITIES	C A	AND B	IDA C	
6.2	State why it is important to maintain good	State One	Importance of communication could include:				
	communication and		health and safety				
PT6	team work within the working environment		site planning/co-ordinationother				
	State the safety	All required	Met ✓ Not Met X Level ground				
4.1/3.1	requirements and routine checks required		all fluid levels can be accurately checked				
PT4	for the machine		• other				
L3			Machine Services				
			security				
			unauthorised third party operation ather				
			other				
			Cleanliness				
			personal contaminationsystem contamination				
			other				
			Adjustment				
			ergonomics				
			visibility				
			• other				
			Restraint systems				
			personal safety				
			HSE requirement other				
			Operator protection systems				
			roll over protective structure (ROPS)				
			falling object protective structure FOPS)				
			operator protection structure (OPS)				
			• other				
			Access and Egress				
			operator safety				
			PUWER other				
			Wheel nuts				
			visuallytorque wrench				
			operators handbook				
			Tension criteria				
			according to manufacturers				
			recommendations other				
			Met ✓ Not Met X				

CRITERIA	ASSESSMENT	ASSESSOR	ASSESSMENT	-			
NUMBER	CRITERIA Carry out pre and post-	GUIDANCE The Assessor must be	ACTIVITIES	Α	В	С	D
2.1 PT &	start checks to test all operating functions of the equipment	satisfied that the Candidate has a thorough knowledge of the loader and attachment					
L2		Plan work and the work site to maintain safe working areas to operate	Planning work may include:with minimal damage to the worksitestanding trees				
		the timber processor	tracks				
		State five	roads				
			drains				
			environment				
			 in accordance with the site and job specification other 				
		State four	Utilise additional safeguards such as: • barriers				
			• banksman				
			• signs				
			other workers				
			risk zone e.g. adjacent roads and tracks				
			• other				
		Assessor to make sure suitable PPE is available and used where necessary.	Pre and post start checks on the machine according to the operators handbook and to include:				
			machine on level ground				
		Assessor to visually observe candidate	ensure machine services in neutral and lowered where applicable				
		carrying out the pre and post start checks of the	 engine stopped and key removed (where appropriate) 				
		machine Candidate to comment on machines serviceability	 check engine oil, transmission/hydraulic oil, coolant and fuel level, engine air filter (where appropriate) importance of cleanliness 				
		Assessor is to use their	seat, steering mechanism and mirror adjustment				
		own discretion as to whether a seat belt/lap restraint is to be worn	 operator seat restraint is functional (where applicable) 				
		during assessment	check operator protection systems				
			 check relevant access and egress points check pin bush wear and security 				
			 check for cracks/fatigue 				
			 check for hydraulic leaks 				
			security of components				
			check safety decals				
			LOLER certificate (if required)				
			radiators (coolant and hydraulic)				
			fuel filters and/or water trap				
			grease where and when appropriate				
		Check security of loader to base	bolts cracks leaks				
		Check security of loader attachment	bolts cracks				
		Check attachment	security				
			condition				
			hydraulic leaks				
			pin and bushes				
			• pipe work				
			guarding				

CRITERIA NUMBER	ASSESSMENT CRITERIA	ASSESSOR GUIDANCE	ASSESSMENT ACTIVITIES	C.	AND B	IDA C	TE D
2.1 cont		Maintenance of machine	Chassis (where appropriate)				
			cracks				
			pin security				
			• bushes				
		Assessor to observe	cylinders				
		candidate adhering to	attachment				
		environmental best	loose or broken bolts				
		practice and COSHH	cables and connections				
		regulations	guarding				
			Saw chain (if fitted)				
			sharpness				
			tension (if applicable)				
			wear and tear				
			broken tie straps				
			Iubricant				
			• guarding				
			Guide bar (if fitted)				
			• straight				
			overheating				
			sprocket				
			• nose				
			Iubricant				
			Sheers (if fitted)				
			• sharp				
			cracks				
			straight				
			alignment				
			Iubricant				
			guarding				
			Circular saw (if fitted)				
			• sharp				
			straight				
			cracks				
			missing teeth				
			• set				
			Iubricant				
			guarding				
			Blades				
			• sharp				
			straight				
			cracks				
			missing blades				
			balance				
			Iubricant				
			guarding				

CRITERIA NUMBER	ASSESSMENT CRITERIA	ASSESSOR GUIDANCE	ASSESSMENT ACTIVITIES	C A	AND	IDA C	TE D
2.1 cont			Hydraulic hoses				
			leaks				
			cracks				
			cuts				
			abrasions				
			security				
			• guarding				
			Environmental considerations				
			• disposal				
			storage of oils on site				
			spill kit mats used				
			Met ✓ Not Met X				
4.4	Describe how	Three causes	Environmental damage may be caused by:				
	environmental damage can be caused and		incorrect storage of fuel and oil				
L4	L4 minimised		defective machinery				
			poor work practice				
			oil and fuel spillages				
			• other				
		Three preventions	Environmental damage may be prevented by:				
			following principals of industry good				
			practice				
			good housekeeping				
			 appropriately trained operators 				
			spill kits are available				
			• other				
			Met ✓ Not Met X				
	Describe the correct	The Candidate to state	Disposal of waste from workplace activities may	-	-		
4.5	methods for disposing	one method	include:				
L4	of waste		use of designated waste/recycle bins				
64			waste oils placed in approved containers				
			for disposal				
			• other				
			Met ✓ Not Met X				
4.2	Explain the implications	Describe factors to	Route planning may be achieved by assessing:				
4.3	of terrain, ground conditions, season and	consider when route planning	Terrain				
PT4	weather on planning	plaining					
	access routes and driving the machine	One example from each	roughness, slopeother				
			Ground conditions				
			match ground conditions (ground bearing				
			capacity)				
			other				
			Season and weather				
			winter, summer				
			other				
							1 -
			Met ✓ Not Met X		<u>1 – </u>		ηL

 Explain the uncerton of interpret instrument readings The function and setting of the following control: interpret instrument in controls indice the can divide the can	CRITERIA NUMBER	ASSESSMENT CRITERIA	ASSESSOR GUIDANCE	ASSESSMENT ACTIVITIES	C A	AND B	IDA [.] C	TE D
L3 interpret instrument ranchos and what are their functions selector (f applicable) I <tdi< th=""><th>-</th><th>Explain the function of</th><th>The Candidate to explain</th><th>The function and setting of the following controls:</th><th></th><th></th><th></th><th></th></tdi<>	-	Explain the function of	The Candidate to explain	The function and setting of the following controls:				
L3 readings functions hights instruments instruments instole the cab, what are instruments instole the cab, what are case. 3.3 <t< td=""><td>3.5</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>	3.5							
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 State the instruments inside the cab, what are they and how should the taken in the event of a warning lights can applicable) The attribution the event of a warning lights (as applicable) The attribution the event of a warning lights (as applicable) The attribution the event of a warning lights (as applicable) The attribution the event of a warning lights (as applicable) The attribution the event of a warning lights (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event of a warning light (as applicable) The attribution the event o				-				
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iaken to maintain/check the fire fighting system is operational in date								
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Correct amount of tools chosen Tools: , spanners x 2 , , , , , , , , , , , , , , , , , , ,				 vacuum pump (if fitted) 				
chosen spanners x 2				shut off valve (if fitted)				
chosen spanners x 2			Correct amount of tools	Toolo:				
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fitting the new hose . correctly routed not twisted .								
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 start machine operate function check for leaks clean up spill kit u 						_		
operate function operate function check for leaks clean up spill kit								
check for leaks clean up spill kit clean up spill kit								
clean up spill kit clean up spill kit					_			
					_	_		
				re-check oil level				

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		ASSESSOR	ASSESSMENT				-
NUMBER	CRITERIA	GUIDANCE	ACTIVITIES	Α	В	С	D
3.4 cont		Environmental	bagged and labelled				
		considerations	licensed disposal				
			recycle				
			• other				
			Met ✓ Not Met X				
	Describe the	Three of each	Loader position				
3.2	importance of loader position and machine		maintain the centre of gravity				
L3	stability		 over reaching 				
LU			over loading				
			slope/steep ground				
			loader parking position				
			Machine stability				
			use of legs				
			oscillation lock				
			ballast of tyres/traction aids				
			ground condition				
			Met ✓ Not Met X				
	Describe how to gather	The capabilities and	minimise machine travel				
5.1	and select material	limitations of the machine	identify tree species				
PT5	effectively	in relation to processing	• gather material to maximise machine output				
FIJ			(if applicable)				
			maximise machine input				
			branch formation (if applicable)other				
			• other				
			Met ✓ Not Met X				
5.0	Describe how to	Assessor to ensure	Either				
5.2	process timber	candidate has sufficient knowledge of machine	Chipper				
PT5		and task	- in pp of				
			separate doubles and forked materials				
			separate out over sized materials				
			separate unwanted/hazardous materials				
			 position in feed hopper safe position selected for out feed chute 				
			 position machine to material set machine to optimise machine output 				
			 correct feed speed 				
			avoid overloading				
			 deal with blockages safely 				
		Draw days (safe shutdown procedure 				
		Procedure for setting log length	emergency stopping procedure				
			other				
		How to decide which trees should be prepared or					
		processed manually					1

CRITERIA	ASSESSMENT	ASSESSOR	ASSESSMENT	С	AND		
NUMBER	CRITERIA	GUIDANCE	ACTIVITIES	Α	В	С	D
5.2 cont			OR				
5.2 00111							
			Tub Grinder				
			- concrete doubles and forked materials				
			 separate doubles and forked materials separate out over sized materials 				
			 separate unwanted/hazardous materials 				
			safe position selected for out feed chute				
			position machine to material				
			 set machine to optimise machine output 				
			correct feed speed				
			avoid overloading				
			 deal with blockages safely 				
			 safe shutdown procedure 				
			•				
			emergency stopping procedure				
			other				
			OR				
			Brash Balers				
			separate out over sized materials				
			 separate out over sized materials separate unwanted/hazardous materials 				
			 safe position selected for out feed 				
			 position machine to material 				
			 set machine to optimise machine output 				
			 correct feed speed 				
			avoid overloading				
			chainshot risk zone identified				
			bales correctly positioned for subsequent extraction				
			bales wrapped securely				
			deal with blockages safely				
			safe shutdown procedure				
			emergency stopping procedure				
			other				
			OR				
			Splitters				
			separate doubles and forked materials				
			separate out over sized materials				
			separate unwanted/hazardous materials				
			safe position selected for processing				
			attachmentposition machine to material				
			-				
			set machine to optimise machine output				
			correct feed speed				
			avoid overloading				
			deal with trapped materials/mechanisms				
			safe shutdown procedure				
			emergency stopping procedure				
			• other				

NUMBER CRITERIA GUIDANCE ACTIVITIES A B C D 5.2 com S.2 com R	CRITERIA	ASSESSMENT	ASSESSOR	ASSESSMENT	С	AND	IDA [.]	TE
2.2 Describe how to ensure specification Ensure the product spece are met • regular checks on specification of machine to material set of the operation and recognise mathrmachine and recog	NUMBER	CRITERIA	GUIDANCE	ACTIVITIES	Α	В	С	D
a void unvantedhazardous material	5.2 cont			OR				
a void unvantedhazardous material				Stump Grinder				
a set machine to optimise machine output								
 correct feed speed avoid overloading deal with jammed material safely as a shutdown procedure deal with jammed material safely as a shutdown procedure other met Y hot Met X other measures manually with tapo or other measuring device (if applicable) Maroeuvre the machine of site in a safe and get events and orduct meets specification Assessor to observe the candidate manoeuvring the machine left and right, switch off and exit and conductive speces safe assessed timber or manoeuvre machine candidate manoeuvring the machine and right, switch off and exit aspecification cardidate manoeuvring the machine and right, switch off and exit aspecification cardidate manoeuvring the machine left and right, switch off and exit aspecification cardidate manoeuvring the machine left and right, switch off and exit aspecification aspecification<				correct position of machine to material				
avoid overloading beta avoid overloading beta deal with jammed material safely beta safe subtation procedure beta deal with jammed material safely beta safe subtation procedure beta deal with jammed material safely beta safe subtation procedure beta deal with jammed material safely beta safe subtation procedure beta deal with jammed material safely beta safe subtation procedure beta deal with jammed material safely beta safe subtation procedure beta deal with jammed material safely beta deal with jammed material safe				set machine to optimise machine output				
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Safe shudown procedure i emergency stopping procedure i other i emergency stopping procedure i emergency stopping emprecedure i emergency stopping procedure i emergency stopping emergence i emergency stoppi				 deal with jammed material safely 				
 emergency stopping procedure other other other met / Not Met X other measures manually with tape or other measuring devices (if applicable) measures manually with tape or other safe access safe access safe access appropriate speed selection safe agress appropriate speed selection approprise speed selection appropriate sp				safe shutdown procedure				
 other								
S.3 Describe how to ensure and product meets specification Ensure the product specs are met • regular checks on specification of more during operation and recognise malfunctions • regular checks on specification of more during operation and recognise malfunctions • regular checks on specification • regular checks on sp								
5.3 PT5 Describe how to ensure and product meets specification Ensure the product specs are met • regular checks on specification of measures manually with tape or other measuring device (if applicable) 2.2 PT2 Manceuvre the machine on site in a safe and effective way Assessor to observe the candidate nonceuvring the machine left and right, switch off and exit • safe access • estar in accordance with manufacturers recommendations • estar in accordance with manufacturers recommendations 2.2 PT2 Carry out the operation in accordance with the job specification Assessor to observe the chosen machine is used product welly. Assessor to observe All activities must be completed in a way which protects the operator and those around them. • estely and efficiently • grapple completely encloses product(s) • grapple parked when moving • load to capacity • estely and efficiently • grapple parked when moving • load to capacity • estely and efficiently • methodically 9T3 Process the timber in accordance with the job specification Assessor to ensure that the chosen machine is used productively. Process timber according to job specification: • safely and efficiently • methodically • ensure that any damage to the emaining standard • products sergagated • ensure that any damage to the emaining standard • products are produce within the set standard • products are produce before processing ensure that any damage to the emaining standing trees to the emaining standing t								
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PT2 effective way the machine left and right, switch off and exit safe access				Candidate to drive or manoeuvre machine				
PT2 switch off and exit • start in accordance with manufacturers recommendations • • • • • • • • • • • • • • • • • • •	2.2					_		
P12 recommendations □		effective way						
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L2 Operator to load/feed timber products:	2.2	in accordance with the	Assessor to observe					
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3.1 Process the timber in accordance with the job specification Assessor to ensure that the chosen machine is used productively. Process timber according to job specification: -				 grapple completely encloses product(s) 				
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3.1 Process the timber in accordance with the job specification 9 PT3 Assessor to ensure that the chosen machine is used productively. PT3 • safely and efficiently 9 PT3 • methodically • products are produced within the set standard • ensure that any damage to the remaining standing trees or to the environment is minimal • saw not to be pointed at cab, where applicable • position machine correctly, safely and effectively • measuring device zeroed before processing begins (if applicable)				load to capacity				
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CRITERIA	ASSESSMENT	ASSESSOR	ASSESSMENT	C	AND	IDA1	ΓE
NUMBER	CRITERIA	GUIDANCE	ACTIVITIES	Α	В	С	D
1.3 PT & L1	Carry out work specification in accordance with relevant legislation, industry good practice and maintains health and safety	Assessor to observe	 All activities must be completed in a way which protects the operator and those around them. Met ✓ Not Met X 				
1.4 PT & L 1	Carry out work to minimises environmental damage	Assessor to observe	 It is ensured that any possible environmental damage is minimised at all times during on site operations Met ✓ Not Met X 				
3.2 PT3	Use machinery in accordance with relevant legislation and manufacturer's instructions		 Use machinery in accordance: relevant legislation and manufacturer's instructions other 				
			Met ✓ Not Met X				

Candidate A	Candidate has met all of the assessment criteria	Tick ✓	The Candidate has not met all of the assessment criteria; (state reason(s))	Tick ✓
	Signed: D	ate:		

Candidate B	Candidate has met all of the assessment criteria	Tick ✓	The Candidate has not met all of the assessment criteria; (state reason(s))	Tick ✓	
	Signed: Date:				

Date:

	Candidate has met all of the assessment criteria	Tick ✓	The Candidate has not met all of the assessment criteria; (state reason(s))	Tick ✓
Candidate C				
0				

Signed:

Date:

Candidate D	Candidate has met all of the assessment criteria	Tick ✓	The Candidate has not met all of the assessment criteria; (state reason(s))	Tick ✓
	Signed:	Date:		

For use by Internal Verifier ONLY if the assessment process was internally verified (Internal Verifier to complete ONE of the boxes below)

I observed an assessment process taking place and I am satisfied that the assessment was conducted in line with the qualification requirements and that the judgement of the Assessor was appropriate.	Tick ✓
I observed an assessment process taking place. The following were noted as areas of concern.	Tick ✓
Signed: Date:	