CITY & GUILDS NPTC LEVEL 2 AWARD IN FOREST MACHINE OPERATIONS – PROCESSING TIMBER (MOBILE) QAN 601/0428/4



QUALIFICATION GUIDANCE

Independently Assessed

Essential Qualification Information

Not to be used by the Candidate during Assessment

You will require some of this information to accurately complete the Record of Assessment (ROA)

Qualification Group No	0 0 2 0	Forestry and Arboriculture Level 2
Qualification Programme No	0 0 2 0 - 3 1	Award in Forest Machine Operations – Process Timber (Mobile)
Unit	2 1 9	Prepare and Operate Machinery to Process Timber
Endorsement(s)	0 0 1	Chipper
	0 0 2	Tub Grinder
	0 0 3	Brash Balers
	0 0 4	Splitters
	0 0 5	Stump Grinder
Pre-Requisite Units	2 0 8	Base Machine
Guided Learning Hours (GLH)	2 1 9	GLH 35 (Credit Value 4)
Total Qualification Time (TQT)		40 Hours
Recommended Assessment Duration		1 – 2 hours per Candidate

Version and date	Change detail	Section
1.2 November 2017	Added TQT details Deleted QCF / Learning Time	Qualification at a glance, Structure
		Throughout

City and Guilds Level 2 Award in Forest Machine Operations – Process Timber (Mobile) **Qualification Guidance**

Introduction

The scheme will be administered by City & Guilds

City & Guilds will:

Publish - Scheme regulations

- Qualification guidance
- Training materials
- Trainers support materials

Approve centres to co-ordinate and administer the scheme Set standards for the training of Verifiers and Assessors Recruit, train and deploy Verifiers Issue certificates to successful Candidates

The Qualification

The qualification will be awarded to Candidates who achieve the required level of competence in the units to which their certificate relates.

Instruction

Attendance at a course of instruction is not a pre-requisite for an application for an assessment but potential Candidates are strongly advised to ensure that they are up to the standards that will be expected of them when they are assessed.

Total Qualification Time

Total Qualification Time (TQT) is the total amount of time, in hours, expected to be spent by a Learner to achieve a qualification. It includes both guided learning hours (which are listed separately) and hours spent in preparation, study and assessment.

Access to Assessment

Assessment centres will be responsible for arranging assessment on behalf of the Candidate.

The minimum age limit for Candidates taking Certificates of Competence is 16 years. There is no upper age limit.

The assessment consists of one compulsory unit:

Unit 219 Prepare and operate machinery to process timber

Outcome

- 1 Be able to work safely (1)
- 2. Be able to select, prepare and manoeuvre machinery (2)
- 3. Be able to process timber (3)
- 4. Know how to prepare machinery (4)
- 5. Know how to process timber (5)
- 6. Know relevant health and safety legislation and industry good practice (6)

Candidates must successfully achieve all assessment activities in the above unit.

Endorsement: The assessment may be taken on a machine with any type of:

Chipper Tub Grinder 002 003 **Brash Balers** 004 **Splitters** 005 Stump Grinder

The certificate will be endorsed accordingly. Candidates are encouraged to take their assessment with different machines to broaden their certification.

Only two endorsements can be taken in any one registration.

Quality Assurance

Verification is a process of monitoring assessment; it is an essential check to confirm that the assessment procedures are being carried out in the way City & Guilds has laid down. The overall aim of verification is to establish a system of quality assurance that is acceptable in terms of both credibility and

Approved Assessors will be subject to a regular visit by the verifier at a time when assessments are being undertaken.

A selection of assessment reports completed by the Assessor will be evaluated by a City & Guilds approved verifier.

Compliance with the verification requirements is a pre-requisite for Assessors remaining on the list of approved Assessors.

After assessment has been completed the Qualification Guidance is to be forwarded to the centre and retained by the centre until after the annual centre visit has taken place by a Quality Systems Consultant (QSC).

As part of the quality assurance process, a minimum of two observations are required to be undertaken for each qualification that is assessed by a Trainer/Assessor. These will be carried out by an internal Verifier appointed by the Centre. One observation will be conducted in the presence of the Quality Systems Consultant. In respect of risk management, there is an expectation that additional observations up to a maximum of four will be carried out for the inexperienced or newly qualified Trainer/Assessor or Assessors.

Performance Evaluation

The result of each assessment activity is evaluated against the following criteria:

- M = Met Meets or exceeds the assessment criteria by displaying a level of practical performance and/or underpinning knowledge.

 If the Criterion has been MET, a tick ☑ is to be put in the box provided in the bottom right-hand column of each section.
- NM = Not Met Does not satisfy the requirements of the assessment criteria, being unable to perform the practical task satisfactorily or safely or being deficient in underpinning knowledge. If the Criterion is NOT MET, a cross ⊠ is to be put in the box provided in the bottom right-hand column of each section.

Appeals and Equal opportunities

Centres must have their own auditable, appeals procedures. If a Candidate is not satisfied with the examination conditions or a Candidate feels the opportunity for examination is being denied, the Centre Manager should, in the first instance, address the problem. If, however the problem cannot be resolved, City & Guilds will arbitrate and an external verifier may be approached to offer independent advice. All appeals must be clearly documented by the Centre Manager and made available to the external verifier or City & Guilds if advice is required.

Should occasions arise when centres are not satisfied with any aspect of the external verification process, they should contact Verification Services at City & Guilds.

Access to the qualification is open to all, irrespective of gender, race, creed, age or special needs. The Centre Manager should ensure that no learner is subjected to unfair discrimination on any grounds in relation to access to assessment and to the fairness of the assessment. QCA requires City & Guilds to monitor centres to check whether equal opportunities policies are being adhered to.

Validation of Equipment

A Manufacturer's instruction book or operator's manual should be available for the Candidate to use during the assessment if required.

Vehicles must comply with department of Transport and road Traffic acts where relevant.

Any appropriate item of machinery complying with current legal requirements is acceptable for the assessment, provided it is suitably equipped for all assessment activities to be carried out

Additional Information

May be sought from the relevant manufacturer's operator manuals or any other appropriate training or safety publication.

Questions should be related to the background or employment aspirations of the candidate and, where possible, product labels used should be representative of products typically used in that sector or industry.

Candidates who undertake this assessment and have met the requirements are reminded of their legal obligation to receive/undertake appropriate additional training in the use of any equipment that differs from that used during the assessment, but which they are nevertheless qualified to use.

Assessment Guidance for the Trainer/Assessor

This qualification can only be assessed by an Assessor who is suitably qualified and meets the requirements of the awarding body. The Assessor must be independent **and cannot have been involved with the training of the Candidate**. Please see City & Guilds Centre Manual for guidance.

The Candidate is to be notified of the place and time of assessment and when formal assessment commences and ceases.

Assessors are reminded that assessment is a formal process and that assessment must be carried out using this Qualification Guidance. All relevant assessment criteria must be assessed against the criterion as specified in the Qualification Guidance. Assessment will be carried out by direct observation and by oral questioning of the Candidate. Where a specific number of responses are required theses may include other suitable answers not specified if they are deemed to be correct by the Assessor. The performance of the Candidate is to be recorded on the Qualification Guidance for the person assessing to record relevant information which can be utilised to provide feedback to the Candidate. After assessment has been completed the Qualification Guidance document is to be retained by the assessor and provided if required by a Quality Systems consultant (QSC).

Assessment Guidance for Candidate

A list of registered assessment centres is available from City & Guilds Land Based Services. (www.nptc.org.uk)

Assessment is a process by which it is confirmed that the candidate is competent in the unit(s) within the award to which the assessment relates. It is the process of collecting evidence about his/her capabilities and judging whether that evidence is sufficient to attribute competence.

The Candidate must be registered through the City & Guilds approved assessment centre for this qualification prior to the assessment.

The results of the assessment will be recorded on the Record of Assessment form (ROA).

The qualification guidance contains criteria relating to:

- Observation of practical performance
- Assessment of underpinning knowledge

Safe Practice:

- 1. Assessors must hold a current 'First Aid at Work' Certificate.
- It is strongly recommended that Candidates hold at least a recent, recognised 'Emergency First Aid' Training Certificate.
- All forest machines used in the assessments must comply with relevant Arboriculture and Forestry Advisory Group (AFAG) Safety Guides
- Candidates should be familiar with the machine that they are going to operate.
- Appropriate Personal Protective Equipment (PPE) must be worn at all times.
- 6. A First Aid kit meeting current regulations, of the appropriate size for the number of persons on site, must be available.
- The Assessor must ensure a Risk Assessment is carried out, and sufficient control measures implemented.
- Any necessary permissions must have been granted, and notifications made as appropriate: (e.g. Forestry Commission, Forest Enterprise, Private owners etc).
- All equipment being used for this assessment must comply with relevant requirements of the Provision and Use of Work Equipment Regulations (PUWER) 1998 and Lifting Operations and Lifting Equipment Regulations (LOLER) 1998.
- 10. Information may be sought from the relevant operator manuals or any other appropriate training or safety publication.
- 11. Provision must be made to avoid the risk of environmental pollution and adequate control measures must be implemented. (a suitable response kit to be available on the machine)
- 12. It is the responsibility of the Assessor and the Candidate to ensure that any additional requirements and provisions are met as relevant to this qualification.
- 13. Whenever the Candidate leaves the base machine, the parking brake must be applied.
- 14. When the Base Machine is parked and left unattended, or any attachments/detachments of equipment, must carry out the safe stop procedure.
- 15. The Base Machine must be operated in such a way that the Candidate, Assessor, other persons or equipment are not endangered.
- 16. All ancillary equipment, when detached must be left in a safe and stable condition.
- 17. Candidates must comply with current regulations when working at heights regulations 2005 amended
- 18. The assessment is carried out in accordance with the safety guidelines laid down in Arboriculture and Forestry Advisory Group (AFAG) Safety Guides, Health and Safety publications and current machinery directives.
- 19. A breach of Health and Safety that puts any person at risk during the assessment process will result in the assessment being terminated and the Candidate not meeting the required standard
- 20. Initial tonnage is done on unladen weight

Validation of Equipment:

Any Base Machine complying with industry guidance and European directives is acceptable for the test, provided it is suitably equipped for all assessment activities to be carried out. Where a ROPs structure is fitted, an operator seat restraint is in place and functional.

Any machine that can lift or suspend the load above the operator, who isn't protected by adequate/suitable FOPS and OPS, will be required to produce a current LOLER certificate to the Assessor

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Candidate A	Name:		Date:	Start Time:	te:	Dura	tion:		
Candidate B	Name:		Date:	Start Time:	te:	Dura	tion:		
Candidate C	Name:		Date:	Start Time:	te:	Dura	tion:		
Candidate D	Name:		Date:	e: Start Time:		Dura	tion:		
CRITERIA	ASSESSMENT	ASSESSOR		ASSESSMENT	<u>-</u>		CANDIDATE		

Carididate	Name.		Date.	Start Time.	Durati	1011	·•		
CRITERIA	ASSESSMENT	ASSESSOR	Α	SSESSMENT		C/	ANDI	IDAT	ΓE
NUMBER	CRITERIA	GUIDANCE		ACTIVITIES		A	В	С	D
1.1 1	Identify the hazards and risks associated with the working area and the proposed work		Identify hazards (a	nything with the potential isks (who might be harme	to				
		The Candidate to state four hazards and four risks with the working	The work area/wor	k to be done					
		area/work to be done	 power lines terrain access route chain shot risk zones struck by tim 						
			other Risks						
			operatorothers on sitepublicother machinother						
		The Candidate to state four hazards and three risks for the machine	The machine Hazards						
			 struck by ma access and e moving parts hot surfaces working at he spillages other 	egress					
			Risks public operator environment						
	Use appropriate to the	A		Met√ Not N					
1.2 1	Use appropriate tools, equipment and personal protective equipment (PPE)	Assessor to observe appropriate tools, equipment and PPE are used in accordance to	Protective Edindustry good During all on	ipment and Personal quipment are used in line d practice e.g. AFAG/HSE site operations PPE in	<u>:</u> .				
		industry good practice	accordance work	with industry good practice า.					

CRITERIA NUMBER	ASSESSMENT CRITERIA	ASSESSOR GUIDANCE	ASSESSMENT ACTIVITIES	C A	AND B	IDA [*]	TE D
1.2 cont		All applicable to the task at hand	Personal Protective Equipment identified could include:				
			safety helmet (if required)hearing protection (where needed)				
			suitable protective gloves				
			protective boots				
			non snag outer clothing				
			high visibility clothing where risk assessment identifies it				
			hand cleaning materials				
			first aid kit				
			• other				
			Met ✓ Not Met X				
	Outline key health and	The Candidate to state	Outline key points from the legislation listed				
6.1	safety legislation and industry good practice	two relevant points of each of the following:	below:				
6		Health and Safety at Work Act (HSWA) (1974)	Health and Safety at Work Act (HSWA) (1974) –				
			general duties for employers and employees				
			maintain safe places of work				
			• other				
		Provision and Use of Work Equipment Regulations 1998	Provision and Use of Work Equipment Regulations 1998 (PUWER 98) –				
		(PUWER 98)	record keeping				
			operators adequately trained				
			equipment fit for purpose				
			• other				
		Lifting Operations and Lifting Equipment Regulations (1998)	Lifting Operations and Lifting Equipment Regulations (1998) (LOLER)				
		(LOLER)	main requirements of the LOLER required by the machine risk zones				
			safe working load				
			inspection by a competent person				
			operating controls labelled				
			• other				
		Reporting of Injuries, Diseases and Dangerous Occurrences Regulations	Reporting of Injuries, Diseases and Dangerous Occurrences Regulations 1995 (RIDDOR)				
		1995 (RIDDOR)	 reporting of accidents reporting of dangerous occurrences other 				
		Working at Heights	Working at Heights				
			adequate precautions taken for safe working procedures				
			any height constitutes working at heights other				
		Control of Substances Hazardous to Health (COSHH) Regulations	Control of Substances Hazardous to Health (COSHH) Regulations (2002) correct PPE to be identified				
		(2002)	correct storage and application				
			disposal				
			• other				

CRITERIA NUMBER	ASSESSMENT CRITERIA	ASSESSOR GUIDANCE	ASSESSMENT ACTIVITIES	C.	AND B	ΓE
	ORTERIA	State two sources of	Industry Good Practice			
6.1 cont		industry good practice information	Arboriculture Forestry Advisory Group (AFAG) information Health and safety in forestry			
			Forest and water guidelines			
			Operators manual			
		State two factors of lone working	Lone working			
		Working	effective communication system fail to safe system			
			reporting in times			
		State two procedures to be followed when machine	Line contact possible procedures:			
		contacts power line	 where possible, drive away to safe area if safe, stay in machine and contact power 			
			 company/supervisor jump from machine, bunny hop as far as possible 			
		State four factors	Power lines			
		regarding working near power lines	designated crossing point (goal posts) liaison with power companies			
			site maps			
			• AFAG			
			electricity at work			
			• other			
			Met ✓ Not Met X			
6.3	Describe the types of records that may be required for	The Candidate to state two types of record keeping to meet PUWER	Records: logbook service logbook			
6	management and	Recepting to meet 1 OWER	service logbook time sheet			
	legislative requirements		maintenance schedule			
	requirements		• other			
			Met ✓ Not Met X			
6.2	State why it is important to maintain good	State One	Importance of communication could include:			
6	communication and team work within the		health and safetysite planning/co-ordination			
	working environment		other			
			Met ✓ Not Met X			
2.1 2	Carry out pre and post- start checks to test all operating functions of the equipment	The Assessor must be satisfied that the Candidate has a thorough knowledge of the loader and attachment				
		Plan work and the work site to maintain safe working areas to operate	Planning work may include: with minimal damage to the worksite standing trees			
		the timber processor	tracks			
		State five	• roads			
			drains			
			environment			
			in accordance with the site and job specification other			
			• other	Ш		

CRITERIA	ASSESSMENT	ASSESSOR	ASSESSMENT	_	AND		
NUMBER	CRITERIA	GUIDANCE State four	ACTIVITIES	Α	В	С	D
2.1 cont		State four	Utilise additional safeguards such as: • barriers				
2.1 00111			banksman				
			• signs				
			other workers				
			• other				
		Assessor to make sure suitable PPE is available and used where necessary.	Pre and post start checks on base machine according to the operators handbook and to include:				
		necessary.	machine on level ground				
		Assessor to visually	ensure machine services in neutral and				
		observe candidate	lowered where applicable				
		carrying out the pre and	engine stopped and key removed				
		post start checks of the machine	check engine oil, transmission/hydraulic oil,	l	l	_	l
		machine	coolant and fuel level, engine air filter				
		Candidate to comment on	importance of cleanliness				
		machines serviceability	seat, steering mechanism and mirror				
			adjustment				
		Assessor is to use their own discretion as to	operator seat restraint is functional (where applicable)				
		whether a seat belt/lap	check operator protection systems				
		restraint is to be worn	check relevant access and egress points				
		during assessment	check wheel nuts				
			check pin bush wear and security				
			check for cracks/fatigue				
			check for hydraulic leaks				
			security of components				
			check safety decals				
			LOLER certificate (if required)				
			radiators (coolant and hydraulic)				
			fuel filters and/or water trap				
			grease where and when appropriate				
		Check security of loader to base	bolts cracks leaks				
		Check security of loader attachment	bolts cracks				
		Check attachment	security				
			• condition				
			hydraulic leaks				
			pin and bushes				
			pipe work				
			guarding				
			guarding				
		Maintenance of machine	Chassis				
			• cracks				
			pin security				
			• bushes				
		Assessor to observe	cylinders				
		candidate adhering to	attachment				
		environmental best	loose or broken bolts				
		practice and COSHH	cables and connections				
		regulations	guarding				
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CRITERIA NUMBER	ASSESSMENT CRITERIA	ASSESSOR GUIDANCE	ASSESSMENT ACTIVITIES	C.	AND B	IDA [*]	TE D
	ORTERIA	GOIDANGE	Saw chain (if fitted)	_	В		<u> </u>
2.1 cont			sharpness				
			tension (if applicable)				
			wear and tear				
			broken tie straps				
			lubricant				
			guarding				
			Guide bar (if fitted)				
			straight				
			overheatingsprocket				
			• nose				
			Iubricant				
			Sheers (if fitted)				
			sharp				
			• cracks				
			straightalignment				
			lubricant				
			guarding				
			Circular saw (if fitted)				
			sharp				
			straight				
			• cracks				
			missing teeth				
			• set				
			lubricantguarding				
			Blades				
			sharp straight				
			• cracks				
			missing blades				
			balance				
			lubricant				
			guarding				
			Hydraulic hoses				
			leaks cracks				
			• cuts				
			abrasions				
			security				
			guarding				
			Environmental considerations				
			disposal storage of oils on site				
			spill kit mats used				
			Met ✓ Not Met X	Ш	Ш	Ш_	<u>ш</u>

CRITERIA NUMBER	ASSESSMENT CRITERIA	ASSESSOR GUIDANCE	ASSESSMENT ACTIVITIES	C.	AND B	IDA [*]	TE D
4.1	State the safety requirements, routine	All required	Level ground				
4	and functional checks required for machine and operator protection		all fluid levels can be accurately checked other				
			Machine Services				
			 security unauthorised third party operation 				
			other Cleanliness				
			personal contamination				
			system contaminationother				
			Adjustment				
			ergonomicsvisibility				
			other Restraint systems				
			personal safety				
			HSE requirement other				
			Operator protection systems				
			roll over protective structure (ROPS)falling object protective structure FOPS)				
			operator protection structure (OPS)other				
			Access and Egress				
			operator safetyPUWER				
			other				
			Wheel nuts visually torque wrench				
			operators handbook				
1.0	Explain the implications	Describe factors to	Met ✓ Not Met X Route planning may be achieved by assessing:			Ш	
4.3 4	of terrain, ground conditions, season and weather on planning	consider when route planning	Terrain • roughness, slope				
•	access routes and driving the machine	One example from each	• other				
			Ground conditions match ground conditions (ground bearing capacity)				
			• other				
			Season and weather winter, summer other				
			• other Met ✓ Not Met X				

5.1 Describe how to gather and select material effectively The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation to processing The capabilities and limitations of the machine in relation (if applicable) The machine machine travel The capabilities and limitation (if applicable) The machine machine travel The capabilities and limitation (if applicable) The machine machine machine in relation (if applicable) The		c	
5.1 and select material effectively Imitations of the machine in relation to processing Imitations of the machine in relation to maximise machine output (if applicable) Imitations of the machine in relation to maximise machine output (if applicable) Imitation to processing Imitations of the machine in relation to maximise machine output (if applicable) Imitation to processing Imi			
seffectively in relation to processing in relation to processing gather material to maximise machine output (if applicable) maximise machine input branch formation (if applicable) other Met ✓ Not Met X Bither Separate doubles and forked materials separate out over sized materials separate unwanted/hazardous materials position in feed hopper safe position selected for out feed chute			
(if applicable) maximise machine input branch formation (if applicable) other Describe how to process timber Assessor to ensure candidate has sufficient knowledge of machine and task Either Chipper separate doubles and forked materials separate out over sized materials separate unwanted/hazardous materials position in feed hopper safe position selected for out feed chute			
• maximise machine input • branch formation (if applicable) • other			
branch formation (if applicable) other			
bescribe how to process timber Assessor to ensure candidate has sufficient knowledge of machine and task Either Chipper • separate doubles and forked materials • separate out over sized materials • separate unwanted/hazardous materials • position in feed hopper • safe position selected for out feed chute			
Describe how to process timber Assessor to ensure candidate has sufficient knowledge of machine and task Chipper • separate doubles and forked materials • separate unwanted/hazardous materials • position in feed hopper • safe position selected for out feed chute			
5.2 Describe how to process timber Assessor to ensure candidate has sufficient knowledge of machine and task Chipper separate doubles and forked materials separate out over sized materials separate unwanted/hazardous materials position in feed hopper safe position selected for out feed chute			Ш
5.2 process timber candidate has sufficient knowledge of machine and task Chipper separate doubles and forked materials separate out over sized materials separate unwanted/hazardous materials position in feed hopper safe position selected for out feed chute			ļ
knowledge of machine and task Chipper separate doubles and forked materials separate out over sized materials separate unwanted/hazardous materials position in feed hopper safe position selected for out feed chute			
and task • separate doubles and forked materials • separate out over sized materials • separate unwanted/hazardous materials • position in feed hopper • safe position selected for out feed chute			
 separate out over sized materials separate unwanted/hazardous materials position in feed hopper safe position selected for out feed chute 			
 position in feed hopper safe position selected for out feed chute 			
safe position selected for out feed chute	\Box		
• position machine to material □			
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
length • other _			
How to decide which trees OR			
should be prepared or Tub Grinder			
processed manually separate doubles and forked materials			
separate out over sized materials			
separate unwanted/hazardous materials acfor position colected for out food chute		_	
deal with his also are a state.			
• other			
OR			
Brash Balers ■ separate out over sized materials □			
]			
bales correctly positioned for subsequent			
extraction			
safe shutdown procedure			
emergency stopping procedure			
• other □			

CRITERIA				C	AND	IDA	ΤE	
NUMBER	CRITERIA	GUIDANCE		ACTIVITIES	Α	В	С	D
5.2 cont			OR					
			Spl	itters				
			•	separate doubles and forked materials				
			•	separate out over sized materials				
			•	separate unwanted/hazardous materials				
			•	safe position selected for processing attachment				
			•	position machine to material				
			•	set machine to optimise machine output				
			•	correct feed speed				
			•	avoid overloading				
			•	deal with trapped materials/mechanisms				
			•	safe shutdown procedure				
			•	emergency stopping procedure				
			•	other				
							_	
			OR					
			Stu	mp Grinder	_	_	_	_
			•	avoid unwanted/hazardous material	Ш			
			•	correct position of machine to material				
			•	set machine to optimise machine output				
			•	correct feed speed				
			•	avoid overloading				
			•	deal with jammed material safely				
			•	safe shutdown procedure				
			•	emergency stopping procedure				
			•	other				
				Met ✓ Not Met X				
5.3	Describe how to ensure end product meets specification	Ensure the product specs are met	•	regular checks on specification of processed timber during operation and recognise malfunctions				
5	op comeanon		•	measures manually with tape or other				
				measuring device (if applicable)				
				Met ✓ Not Met X	Ш	Ш	Ш	
2.3	Manoeuvre the machine on site in a safe and	Assessor to observe the candidate drive the	Ca	ndidate to drive or manoeuvre machine				
	effective way	machine turning left and right, reverse, park, switch	•	safe egress stop in accordance with manufacturers				
2		off and exit		recommendations				
			•	appropriate gear selection				
			•	smoothness of take off				
			•	drive in a straight line				
				left and right turn				
				reverse				
				appropriate speed for conditions				
				appropriate use of brakes				
				parking brake applied and effective				
				stop in accordance with manufacturers				Γ
				recommendations safe egress				
			-	54.5 Og1000				
				Met ✓ Not Met X				

CRITERIA	ASSESSMENT	ASSESSOR	ASSESSMENT	C	AND	IDA	ΓΕ
NUMBER	CRITERIA	GUIDANCE	ACTIVITIES	Α	В	С	D
	Process the timber in accordance with the job	Assessor to ensure that the chosen machine is	Process timber according to job specification:				
3.1	specification	used productively.	safely and efficientlymethodically				
3			products are produced within the set				
			standard				
			products segregated				
			ensure that any damage to the remaining standing trees or to the environment is minimal				
			saw not to be pointed at cab, where applicable				
			position machine correctly, safely and effectively				
			measuring device zeroed before processing begins (if applicable)				
			• other				
			Met ✓ Not Met X				
1.3	Carry out work specification in accordance with	Assessor to observe	All activities must be completed in a way which protects the operator and those around them.				
1	relevant legislation, industry good practice and maintains health and safety		Met ✓ Not Met X				
1.4	Carry out work to minimises environmental damage	Assessor to observe	It is ensured that any possible environmental damage is minimised at all times during on site operations				
1			Met ✓ Not Met X				
3.2	Use machinery in accordance with		Use machinery in accordance:				
3	relevant legislation and manufacturer's		relevant legislation and manufacturer's instructions				
	instructions		• other				
			Met ✓ Not Met X				

Summary of Assessme	it (The A	Assessor is to	complete the	following as	appropriate)
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Candidate A	Candidate has met all of the assessment criteria	Tick ✓	The Candidate has not met all of the assessment criteria; (state reason(s))	Tick ✓				
	Signed:	igned: Date:						
Candidate B	Candidate has met all of the assessment criteria	Tick	The Candidate has not met all of the assessment criteria; (state reason(s))	Tick				
	Signed: Date:							
Candidate C	Candidate has met all of the assessment criteria	Tick	The Candidate has not met all of the assessment criteria; (state reason(s))	Tick				
	Signed: Date:							
Candidate D	Candidate has met all of the assessment criteria	Tick	The Candidate has not met all of the assessment criteria; (state reason(s))	Tick				
	Signed: Date:							
Foi (Int	r use by Internal Verifier ONLY if the assessment process was idernal Verifier to complete ONE of the boxes below)	internally	/ verified					
	I observed an assessment process taking place and I am satisfied that the assessment was conducted in line with the qualification requirements and that the judgement of the Assessor was appropriate.							
I observed an assessment process taking place. The following were noted as areas of concern.								
I ob	oserved an assessment process taking place. The following were	noted a	s areas of concern.	Tick ✓				